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D350-616-015
Job Sheet 190946



Part No: D350-616-015

Job Qty: 2 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 3/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		MAR 06 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/11/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S161261



Part: D350-616-015

Job No: 190946

Serial No/Batch: S161261

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 10 Issue 3, FAA STC SR004051

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	2 pcs	3/11/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
130 Packaging 3-1 - Stock - B4B	2 pcs	3/11/19	0.00 0.00		QC 4 - 46	
					Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	2 pcs	3/11/19	0.00 0.00		DC - 1 - B4B	MAR 13 2019
					DC - 2 - B4B	
140 QC 21 - FG	2 pcs	3/11/19	0.00 0.00		QC 21 - FG - 21	DAS 70 9-89
					QC 21 - FG - 70	MAR 13 2019
					QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344 225A	Deck Plate Aft	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5085189.
D2348 6	Wearplate (Key Way)	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5125460
D2353 225A	Stiffener	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127001
D2364 225A	Deck Plate Fwd	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128358.
D2365 06	Wearplate Pip Pin	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5125269
D2369-1 225A	Locator Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127098.
D2369-3 123	Locator Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127081
D4780-041	Fwd Cover Mounting Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5134647X1 5158 228X1
D5387-041	Aft Cover Mounting Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158730
D5388-1	Stub Cover	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136611.
MS20426AD4-5	Rivet	50 Ea (25 ea)	110-Packaging 1 - Pick Kit	5083538
MS20426AD4-6	Rivet	50 Ea (25 ea)	110-Packaging 1 - Pick Kit	50930388.
MS20426AD5-7	Rivet	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	7153840
MS20426AD5-8	Rivet	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	714136199-40
MS20601-AD4W2	Rivet	30 Ea (15 ea)	110-Packaging 1 - Pick Kit	5147386..
MS20601-AD4W3	Rivet	60 Ea (30 ea)	110-Packaging 1 - Pick Kit	5076850.
MS21042L3	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5130347
MS24693-C273	Screw	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5141238
MS24693-C48	Screw	44 Ea (22 ea)	110-Packaging 1 - Pick Kit	5103978.
MS35207-263	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5135803
NAS1149D0363J	Washer	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5123436X10 5158 662416.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	2	11	0
	D2348	8	56	0
	D2353	2	6	0
	D2364	2	6	0
	D2365	4	5	0
	D2369-1	2	3	0
	D2369-3	2	3	0
	D4780-041	2	2	0
	D5387-041	2	0	0
	D5388-1	2	5	0
	MS20426AD4-5	50	1,539	0
	MS20426AD4-6	50	1,249	0
	MS20426AD5-7	12	907	0
	MS20426AD5-8	12	78	0
	MS20601-AD4W2	30	90	0
	MS20601-AD4W3	60	528	0
	MS21042L3	12	2,451	0
	MS24693-C273	12	197	0
	MS24693-C48	44	240	0
	MS35207-263	16	483	0
	NAS1149D0363J	26	1,705	0

Part Specifications

Specifications could not be found.

Plex 2/20/19 10:47 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			